



## Recombinant Human Interleukin-15 (rHu IL-15) Closed System Solutions (CSS)<sup>™</sup>

Bags (50 µg) Cat. # AR1003-0050

P 1

### Product Description:

Akron's Recombinant Human Interleukin-15 (rHu IL-15) Closed System Solutions (CSS)<sup>™</sup> is manufactured following all relevant cGMP guidelines for ancillary materials. The rHu IL-15 active substance is supported by a Type II Master File (MF) on file with the FDA, which can be referenced during your drug or biologic application process.

Akron's rHu IL-15 is a single chain, 13 kDa, non-glycosylated cytokine analog expressed in *E. coli*, containing 115 amino acids. The downstream purification process uses a multi-step orthogonal approach, without the use of affinity tags, to minimize exogenous impurities and ensure the delivery of highly purified and active substance for further manufacturing applications.

IL-15 is notable in that it shares several functions attributed to IL-2, including stimulating the proliferation of several types of T cells, augmenting the proliferation of certain B cells, and stimulating the generation, proliferation, and activation of NK cells. These shared functions are due to the great similarity between the IL-15 and IL-2 trimeric receptor proteins (which share 2 out of their 3 subunits) and the shared use of certain signal transduction mechanisms. Furthermore, IL-15 plays a unique role in the protection of neutrophils from apoptosis and the stimulation of critical protein expression in dendritic cells. Its potential therapeutic use in the treatment of cancer is a focus of ongoing investigation with a promising safety and efficacy profile. Akron's cGMP-compliant rHu IL-15 can be used to promote the activation and differentiation of CAR-T cells, TCR-T cells, Tregs, TILs, NK cells, NKTs, and Th17 cells.

The liquid rHu IL-15 CSS product is packaged in a sterile fluoropolymer bag with two different weldable tubing connection options, allowing for easy incorporation into modern closed-system cell culture bioprocessing protocols. rHu IL-15 CSS increases safety and ease of use by eliminating the reconstitution step during manufacture and allows for the introduction of cytokine material into culture media in a fully contained manner to maximize sterility. Sterile filtration and aseptic filling are followed by Endotoxin and Sterility testing performed per USP/EP on the final product. See product Packaging features below.

### Product Features:

#### Active Substance

- Type II eCTD MF (#026085) on file with FDA
- Carrier protein-free formulation
- All raw materials are compliant, controlled, and traceable under Akron's Quality Management System (QMS)

#### Manufacturing

- Multi-step downstream purification strategy excluding affinity tags
- Commercial-scale production capacity
- *E. coli* expression system
- Sterile filtration and aseptic filling

**Recombinant Human  
Interleukin-15 (rHu IL-15)  
Closed System Solutions (CSS)<sup>™</sup>**

Bags (50 µg) Cat. # AR1003-0050

**P 2****Packaging**

- Sterile bag chamber – 8-mil fluoropolymer film providing inert bio-compatibility, structural integrity, and minimal gas transmission
- Two-part tube weldable tube - proximal 6" portion made from weldable TPE AdvantaFlex<sup>®</sup> (1/8" ID x 1/4" OD), and the distal 6" portion made from standard weldable PVC (3/32" ID x 5/32" OD)
- All primary packaging is plasticizer free
- Primary packaging materials extensively validated, controlled, and qualified to ensure a consistent experience
- Every bag packed in individual protective cassette and shipped in validated CSafe Parcel insulated shipper

**Quality**

- Relevant cGMP guidelines used in manufacture, testing, and release
  - USP <1043>, Ancillary Materials for Cell, Gene, and Tissue-Engineered Products
  - EP 5.2.12, Raw Materials of Biological Origin for the Production of Cell-based and Gene Therapy Medicinal Products
  - ISO/TS 20399-1-3:2018, Biotechnology - Ancillary Materials Present during the Production of Cellular Therapeutic Products

**Release Testing:**

- Appearance
- pH
- ID via SDS-PAGE
- Biological Activity
- Purity via Reducing SDS-PAGE
- Purity via Non-reducing SDS-PAGE
- Bacterial Endotoxin
- Sterility

**Stability:**

- Under long-term stability program
- Store at 2-8 °C
- Transport with cold packs
- Do not freeze

**Methods of Use:**

There are two different options available for connecting to and extracting the liquid solution from Akron's rHu IL-15 CSS product (for full instructions, see "Methods of Use" document):

- 1) Weldable connection via proximal TPE AdvantaFlex<sup>®</sup> section (1/8" ID x 1/4" OD)
- 2) Weldable connection via distal PVC section (3/32" ID x 5/32" OD)

**For Use Statement:**

For research use or further manufacturing use in ex vivo cell therapy applications. This product is not intended for direct in vivo use or for direct clinical use as a drug, therapeutic, biologic, or medical device.



## Recombinant Human Interleukin-15 (rHu IL-15) Closed System Solutions (CSS)<sup>™</sup>

Bags (50 µg) Cat. # AR1003-0050

P 3

### Related Products:

Catalog Number	Product Name	Size
AR1045-0010	Recombinant Human Interleukin-2 Closed System Solutions (rHu IL-2 CSS)	1 MIU
AR1050-0020	Recombinant Human Interleukin-2 Closed System Solutions (rHu IL-2 CSS)	15 MIU
AR1013-0100	Recombinant Human Interleukin-7 Closed System Solutions (rHu IL-7 CSS)	100 µg
AR1037-0060	Human Serum Albumin 25% Closed System Solutions (HSA CSS)	60 mL
AR1037-0100	Human Serum Albumin 25% Closed System Solutions (HSA CSS)	100 mL
AR1048-0060	Human AB Serum, Converted from Octaplas <sup>®</sup> Closed System Solutions (CSS) <sup>™</sup>	60 mL
AR1048-0100	Human AB Serum, Converted from Octaplas <sup>®</sup> Closed System Solutions (CSS) <sup>™</sup>	100 mL

For more information on our available products or for technical assistance, see contact info below.  
For contract orders under master supply agreement, please inquire.